



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23006785
Job Sheet 199649



Part No: RB23006785

Job Qty: 2 pcs

Part Name: Spur Adapter Gear Install Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/11/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB23006785 Rev B IPP Rev. A 19.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	2 pcs	11/11/19	11/11/19	0.00	0.00	Purchasing - 1	NOV 07 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	11/11/19	11/11/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 07 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S229906



Part: RB23006785

Job No: 199649

Serial No/Batch: S229906

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 11/07/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	11/11/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 07 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	28
				Packaging 3 - 5 - B4B	9-89
140 QC 21 - SA	2 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21	NOV 12 2019 70
				QC 21 - SA - 70	9-89
Part Op 100 - -Issue P/O to ARROW TECH P/O _____ -Manufacture RB23006785 as per DWG. -Certificate of Descriptions: Conformity is required 110 - Certificate of Conformity is required 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RB23006785P	SPUR ADAPTER GEAR INST. TOOL	2 pcs (1 ea)	100-Purchasing	S 229905	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	RB23006785P	2	0	0	
Part Specifications					
Specifications could not be found.					

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Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044373



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4038

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB044373

PO Date: 8/29/19

Due Date: 11/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com



Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO 332

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	199646	RB23033027P			PULLER BRG & MATING SEAL RACE-FRT COMPRESSOR	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$1,835.26/pcs	\$3,670.52
2	199647	RB23033034P			PULLER COMPRESSOR FRONT BEARING OUTER RACE	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$1,344.20/pcs	\$2,688.40
3	199648	RB6895957P			GEARBOX TUBE ALIGN TOOL	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$1,264.00/pcs	\$2,528.00
4	199649	RB23006785P			SPUR ADAPTER GEAR INST. TOOL	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$581.00/pcs	\$1,162.00
5	199650	RB6795966P			Compressor Disassembly Fixture	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$3,094.45/pcs	\$6,188.90
6	199651	RB6873066P			COMP AXIS ALIGNMENT FIXTURE	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$3,419.00/pcs	\$6,838.00
7	199652	RB23003267P			Power Turbine Support Cleaning C-18, C-20 & C-28	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$2,162.00/pcs	\$4,324.00



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PURCHASE ORDER

POHB044373



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8	199653	RB6795590P			Puller-Bearing-Gas Producer & Power Turbine	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$3,581.00/pcs	\$7,162.00

Grand Total: \$34,561.82

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044373

Dated: 11/1/2019

Our Order / Job No: AWT-HB044373 A4

Order Qty: 2

Part Name: SPUR ADAPTER GEAR INSTALL TOOL

Part Number RB23006785

Lot Size: N/A

Ship Date: 11/1/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB23006785

Rev:B

Material Size and Type: -1, -2/ STRESS PROOF

Material Specifications: ASTM A108

Heat Treatment: N/A

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

Nov 1st 2019

Signed:

Herbert M. Laht

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

PACKING SLIP

Arrow Tech Machine Works
29751 E. Enid Road Unit C
Eugene, OR 97402
(541) 780-6938

Packing Slip Number	7101
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Date:	11/1/2019
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Ship Via: **FED-EX**

PO#:	HB044373
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Ship to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Quantity

Item	Value
1. The first step in the process of creating a new product is to identify a market need.	True
2. A product that is not profitable is not a viable product.	True
3. A product that is not profitable is not a viable product.	True
4. A product that is not profitable is not a viable product.	True
5. A product that is not profitable is not a viable product.	True
6. A product that is not profitable is not a viable product.	True
7. A product that is not profitable is not a viable product.	True
8. A product that is not profitable is not a viable product.	True
9. A product that is not profitable is not a viable product.	True
10. A product that is not profitable is not a viable product.	True

Part Number

RECEIVED

~~NOV 05 2019~~

FLINT AEROSPACE LTD

Recieved by:

Checked by:

Packaged by:

Page Number: